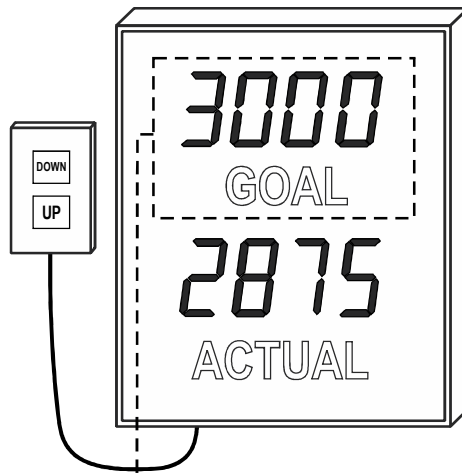


# BPC-49940-2 Setting Instructions

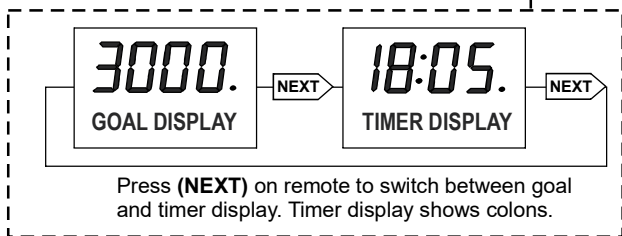
## Switchbox Used For:

- Counting up and down on Actual
- Resetting Actual



## IR Remote Used For:

- Switching Between Takt Timer and Static Goal Display
- Setting Takt Time & Goal
- Run and Pause Takt Time



**If remote batteries are replaced, or if display does not respond to remote:**

- 1 Press and hold **(SETUP)** until remote LED stays on.
- 2 Press **(CLOCK)**.
- 3 Enter clock code **(0712)** on keypad.

## Switchbox

### To Count Up or Down:

Press **(UP)** switch once to count up by one.  
Press **(DOWN)** switch once to count down by one.

### To Fast Count:

Press and hold **(UP)** switch for over 3 seconds to fast count up.  
Press and hold **(DOWN)** switch for over 3 seconds to fast count down.

### To Reset to Zero:

Press and hold both **(UP)** and **(DOWN)** switches down for over 5 seconds to reset.

## IR Remote

### To Switch Between Goal Counter & TAKT Timer:

Press **(NEXT)**. Takt Timer will have time colons.

### To Run Goal/Timer or Put on Hold:

Goal/Timer is on hold when LED dot on right side is flashing. To put on hold, press **(HOLD)**. To run, press **(HOLD)** again.

### To Set Goal Starting Point:

When the Goal display is on hold, press **(ENTER)**. Digits will flash. Key in start number.  
If you make an error, press **(STOP)**. Press **(Enter)** again to accept.

### To Set Countdown Timer:

When the Takt timer display is on hold, press **(ENTER)**. Digits will flash. Key in start time in minutes and seconds.  
If you make an error, press **(STOP)**. Press **(Enter)** again to accept.

### To Reset Goal Counter & Takt Timer:

When Goal/Takt Timer display is on hold, press **(LOAD)** once to reset both at the same time.